



Supply Chain Disruptions





Impacts & Insights

Ad Hoc

- Accidents
- Bankruptcy
- Strikes

Political

Political Unrest
Export / Import
Restrictions

Terrorism
Conflict / War

Economic

Recession

Inflation

Currency Fluctuations

Global Energy Shortage

Volatility in Commodity Prices

Environmental

Natural Disasters

Extreme Weather

Pandemic

COVID-19

 Significantly disrupted the balance of Supply & Demand

Russia-Ukraine War

- Oil Price (Inflation)
- Cost & Availability of Raw Materials
- Political Tension (Trade Ban)

Supply Chain Impacts

- Bottlenecks / Backlogs, Port Congestion
- Labors / Components Shortage
- Unstable Schedule
- Violent Freight Rates



New Normal

Impacts & Insights

Collective Collaborative Evolution

Structural Change

Data Driven







Identify Risks



Construct Agility



Evaluate Consequences



Identify Risks



Global Supply Chain Pressure Index

Risks Management Model



Global Supply Chain Pressure Index

Created by the Federal Reserve Bank of New York

Take Variables from a bundle of indices

Evaluate Global Supply Chain using Transportation & Manufacturing Data

Meant to help policymakers, businesses, and consumers understand the state of GSC





Baltic Dry Index: Raw Material Shipping Costs



Harpex Index: Container shipping prices



US BLS Import/Export & In/Outbound Air Freight Indices:

Air freight Prices to & from US



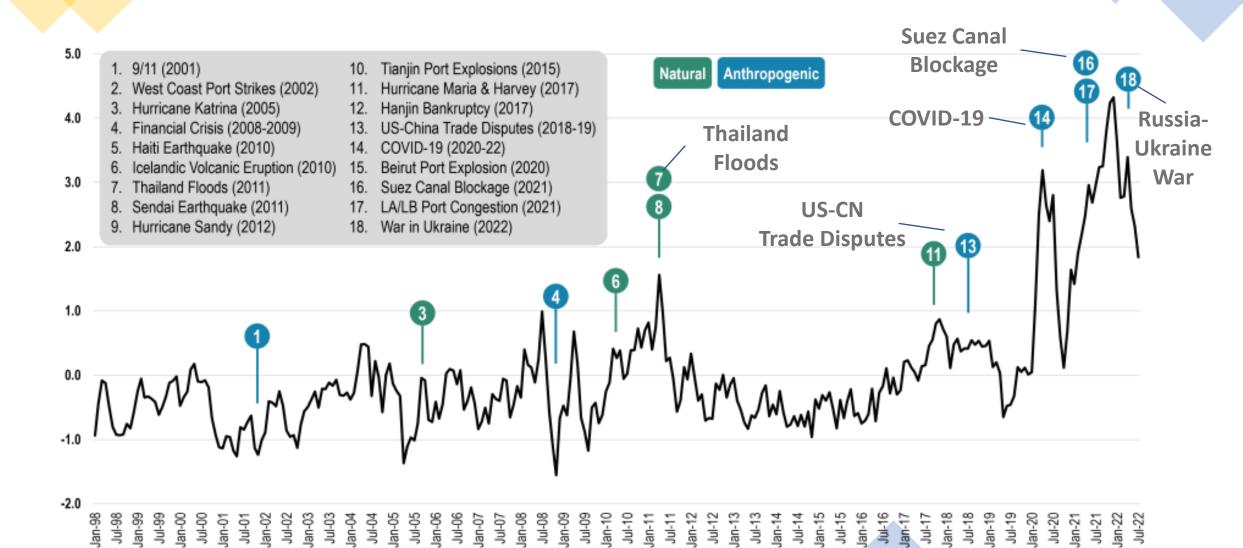
Purchasing Manager Index (PMI) surveys:

Delivery times, Backlogs & Purchased Stocks



Euro Area, China, Japan, South Korea, Taiwan, UK, & US

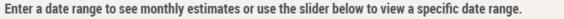
Global Supply Chain Pressure Index

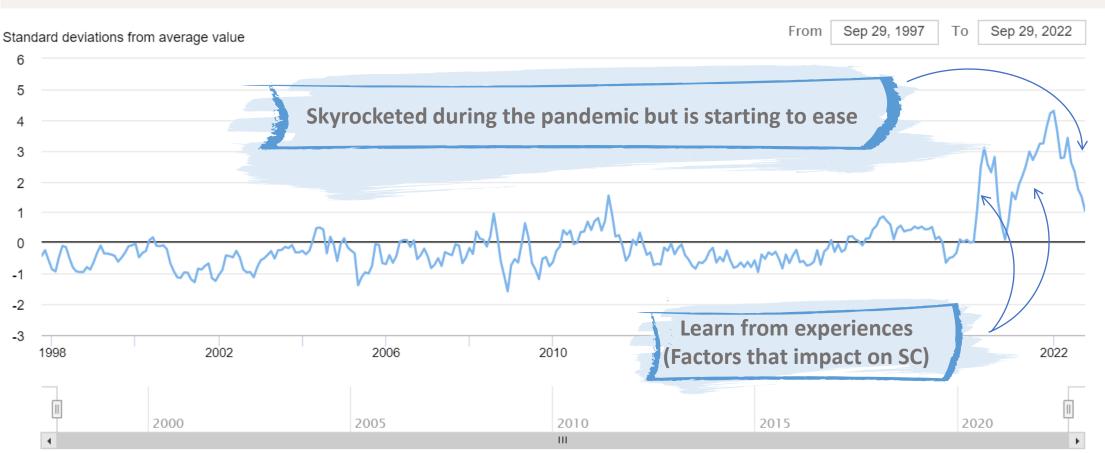




Global Supply Chain Pressure Index









Risks Management Model

01

03

05

Strategic Approach:

- Take Supply Chain as an important aspect in Strategy Formation
- Eliminate silos

Construct an Agile Model:

- Build Resilience Capability
- Simulate Different Scenarios
- Develop the Action / Contingency Plan

Control Tower:

- Keep Monitoring Statuses
- Predict the up Coming Situation
- Evaluate Consequences
- Take Proactive Actions

02

Understanding the Risks:

- Insights from different indices
- Identify all the possible risks (Trending)
- Define the impacts

Visibility:

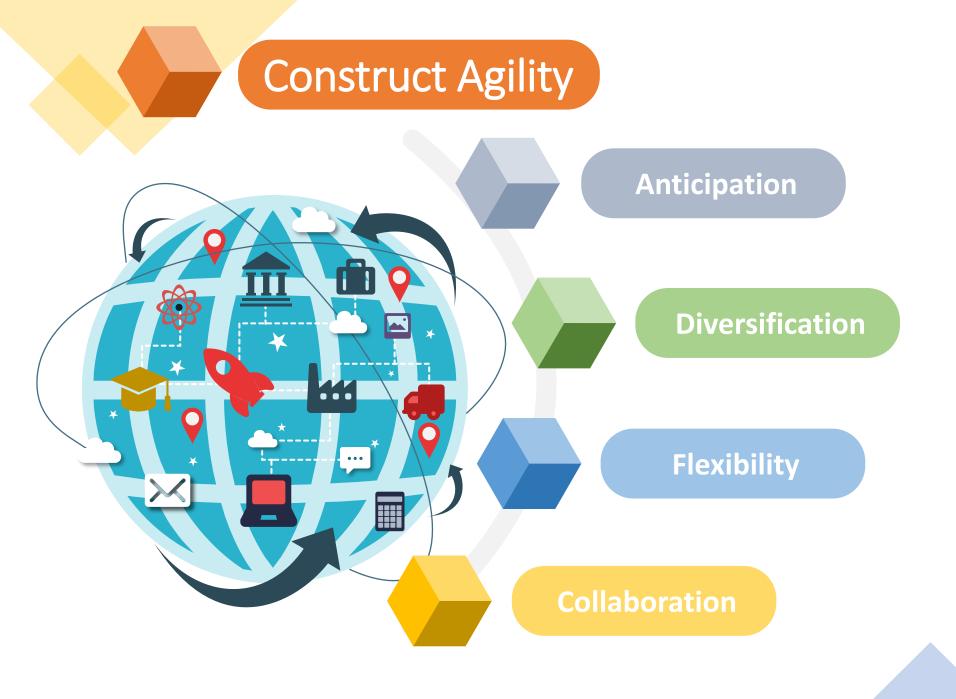
Develop Platform to access to Risk
 Signals & E2E Supply Chain Information

06

04

Continuous Improvement:

- Review Outcomes Collectively among all Functions and Partners
- Develop Knowhow to Devise Insights from Evaluations and Predictions



Anticipation

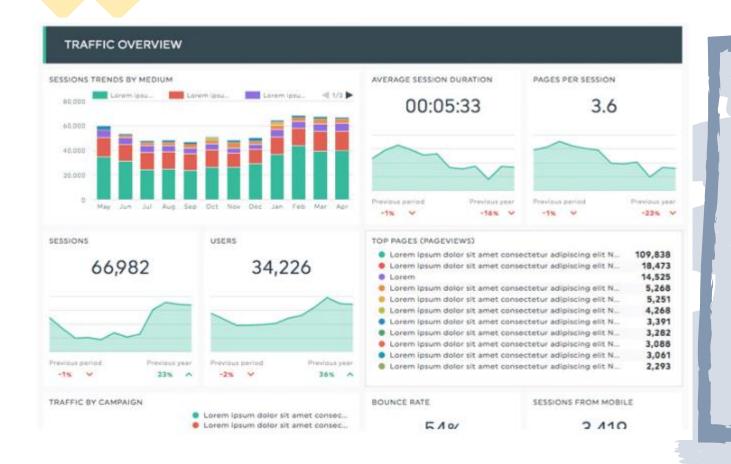
Obtain & Integrate Data from all sources (in a High quality, Timely & Secured matter to facilitate business decisions)

Make use of AI /ML and Big Data (IoT, Media, Web) for Predictive Analysis (Demand Forecasting, Warning Signals & Potential Risks)

Supply Chain Analytics
Google Analytics / Trends

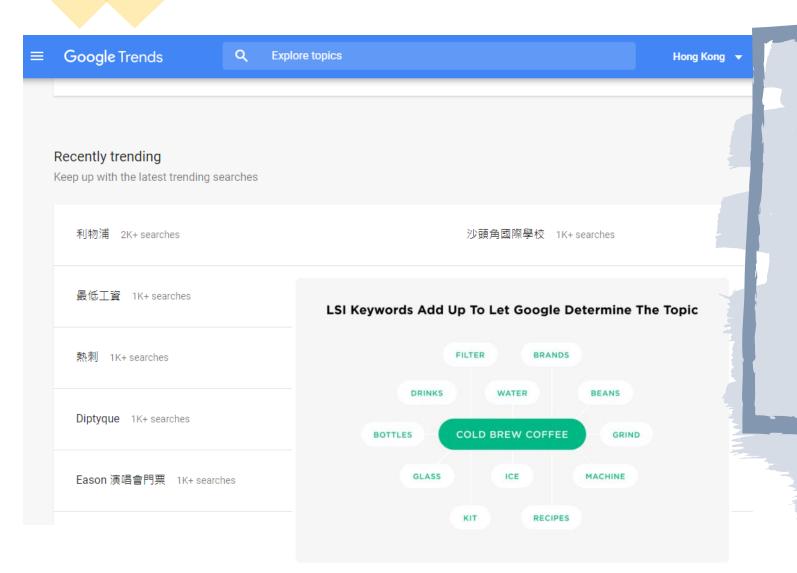
Recognize of Opportunities with Business Intelligence (Change in Consumer Behaviour, Political, Regulatory, Environmental Sustainability

Google Analytics



- Session & User Data: Page views, Bounce rate, Pages per session
- Goal Completions & Conversions: sales conversions, first vs last interaction
- Channel Performance: Traffic Sources /Medium
- Landing Page Metrics: Sessions, Conversion
 Rates, Bounce rates
- Geographic & Demographic Reports: City, Country, Age, Gender

Google Trends



- Search Volume Trends: more/less popular
- Related Keywords: Trending
- "Breakout Keywords": % Growth
- Uncover Related Topics
- Keywords for YouTube Videos
- Uncover Local Search Trends
- Discover New Keywords Ideas
- Tap Into LSI (Latent Sematic Indexing)
 Keywords



Enhance Products / Services Profile (B2C, B2B)

Develop New Segments / Markets

Partner with multiple/alternative suppliers (Nearshoring)

Enhance Logistics Network & Capability



Enhance Products/Services Modularity, Reconfigurability

Enable Logistics/Transportation Agility, Multi Sourcing Locations/Fulfilment Ways

Adapt New Technology (3D Printing, Automation)

Deploy Action/Business Continuity Plan for Different Disruptions

Modify Operations in response to Challenges or Opportunities



Collaboration

Involve Suppliers / Customers in Innovation & Product Development

Joint Forecasting / Development, Collaborative Decision Making

Able to work effectively with Partners for Mutual Benefit (Risk / Gain Sharing)

Case Study

Suez Canal Blockage

Evaluate the Impacts Simulate Diff. Scenarios

Execute Contingency Plan

Reallocate Stocks
Globally

Switch to Euro Manufacturer

Reconfigure Asian Version to European Version & Ship from Asia Factory to Europe by Air / Train



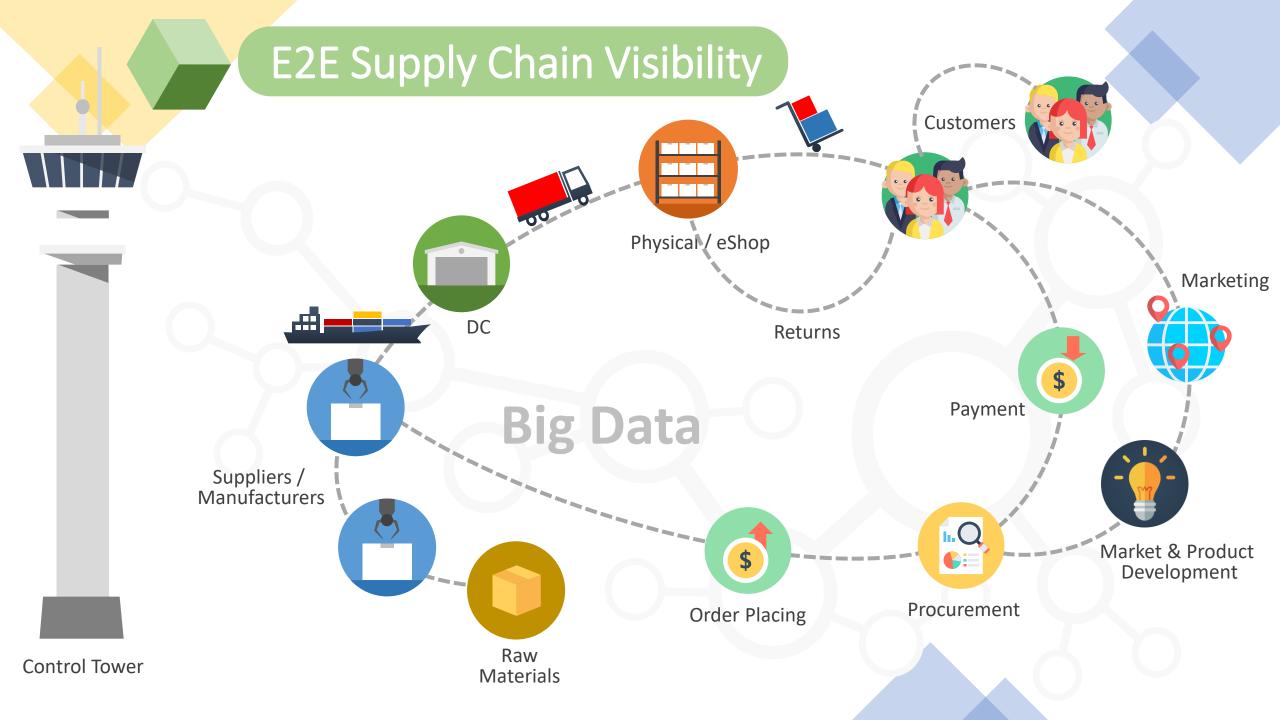
Evaluate Consequences



E2E Supply Chain Visibility

Supply Chain Analytics

SITE Approach





Supply Chain Analytics

- Integrate Data from Internal & External Sources
- Create a Real-Time view of the Key Factors
- Provide a Clear Picture of all Supply Chain Processes
- Spot Misalignments & Disconnection, Disruptions Before Issues Impact
- Analyze Business Processes & Big Data Simultaneously (AI/ML)
- Provide Proactive Solutions & Precise Business Insights Optimization
 - Spot an Issue & Identify the Consequential Impacts (Supplier Issue Other Production Lines Down, Shipment Delay, Out of Stock & etc.)
 - Simulate Possible Solutions with Costs & Benefits (Reschedule Production, Switch Production, Expediting/Rerouting, Reallocate of Inventory)

Analyze the Unstable Performance of a Supplier together with External Factors (Regional), Generate Possible Solutions (Order/Product Adjustment, Alternative Sources)

Automate Demand Planning based on Trending, Seasonality, Lead Time and other Internal Factors (Warehouse Capacity) and External Factors (Weather/Inflation)

Control Tower







Transportation

Demand Planning

Inventory

Interface (email, FTP, Portal)

Central Data Base (PRA, MS Power Automate) Algorithm
Visualization
(MS Power BI, Tableau)

DASHBOARD







Demand Forecast OSA

SITE Approach



Sources

- Procurement Team
- Suppliers
- Manufactures

Inventory

Sourcing

• PO

On Self Availability

Raw Materials Schedule

Production Schedule

- In Transit
- Expected Stocks

Logistics

- Shipping Schedule
- Routing, T/T, Costing
- Warehouse Activities

- POS
- Stock Locations
- Procurement Team
- Logistics Team
- Carriers
- 3PL



Interfaces

- In-house
- Supplier Portal
- System (ERP/MRP)
- In-house
- Web / 3PL Portals
- System (ERP)
- Web
- 3PL/Carrier Portals
- System (TMS/WMS)

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Tactics

- Aggregate Demand/ Supply Balance
- Capacity/Lot Sizing Scheduling

Visualization SC Analytics

- Out of Stock Detection
- Channel AllocationOptimization

Deep Learning

- Schedule Delivery in line with Customer Patterns
- Dynamic Routing

Ε

Evaluation

- Evaluate All
 Outcomes of the
 Business
 Decisions
- Feedback to
 Analytics Data
 Base Collectively
- Enhance the Predictive Power

Other Data Sources



Thank You